

# Work Order ID 57210

March 30, 2010 8:54:21 AM



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Item ID: D412-702-111B

Accept



Setup Start



Revision ID:

Item Name: Harness Assembly

Stop



Start Date: 30/03/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 30/03/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

*[Signature]*

Date: 10-3-30

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

*10/03/30 2*

110

0.00



Small Fab

Memo

0.00

Small Fab

Assemble as per ICA D412-702 P79

*10/03/30 2*

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

*8/03/30*

*2*

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Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130



Packaging

Identify as per dwg & Stock Location

24

0.00

Memo

0.00

10-3-30 sf 2f

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/03/30

CL 10/3/30

# Picklist Print

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Work Order ID: 57210

Parent Item: D412-702-111B

Parent Item Name: Harness Assembly



Comments: IPP rev A 07.05.11 new issue EC  
IPP Rev:B Removed Decal D3569 07-07-06 JLM

Start Date: 30/03/2010

Required Date: 30/03/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD10L		Purchased	No			100	Each	2,885.000	8.0000			
												
Washer												

Warehouse  
Location

Main Warehouse

ST348	2885
101291	16
105793	49
110985	2820

D3570-1 Manufactured No



Bracket

100 Each 30.0000 2.0000



Warehouse  
Location

Main Warehouse

ST245A	30
46350	3
55311	27

D3579-047 Manufactured No



Shoulder Harness

100 Each 8.0000 2.0000



Warehouse  
Location

Main Warehouse

ST273	8
55118	2
55682	6

m110885

55311

55118

14/3/30

# Picklist Print

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Parent Item: D412-702-111B

Parent Item Name: Harness Assembly



Comments: IPP rev A 07.05.11 new issue EC  
IPP Rev:B Removed Decal D3569 07-07-06 JLM

Start Date: 30/03/2010

Required Date: 30/03/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L3		Purchased	No			100	Each	2,045.000	8.0000			
												
Nut												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST300	2045	
110844	35	
111274	27	
111668	58	
112314	285	
113523	17	
113537	623	
113644	1000	

MS24694-S50

Purchased

No

100

Each

194.0000

8.0000



Screw

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST289	194	
108936	6	
111020	18	
113538	170	

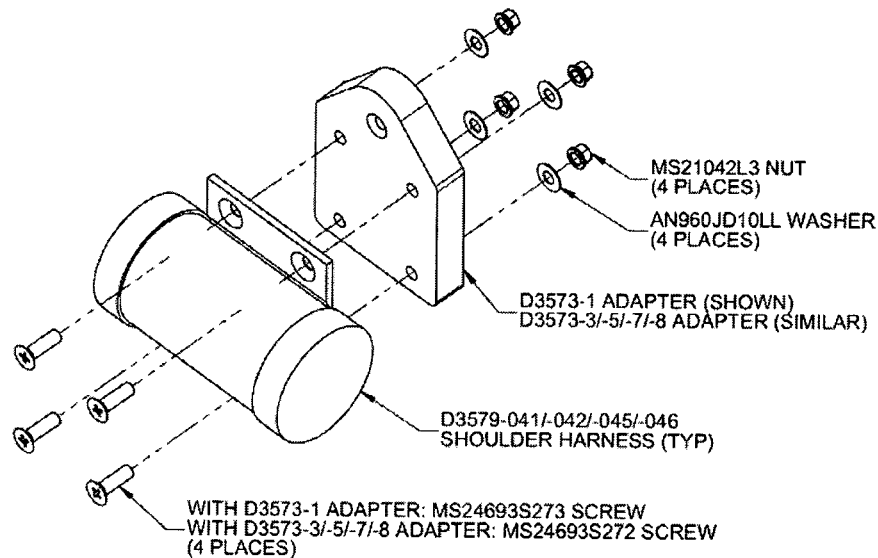
1113537

113538

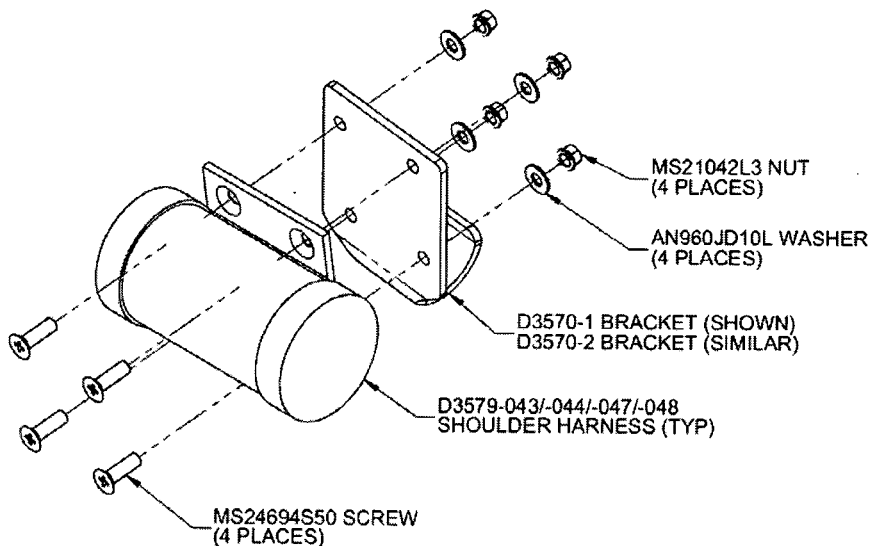
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Shop Packet Print

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**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND  
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**  
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



**DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES**  
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 57210

*2510-3-30*

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